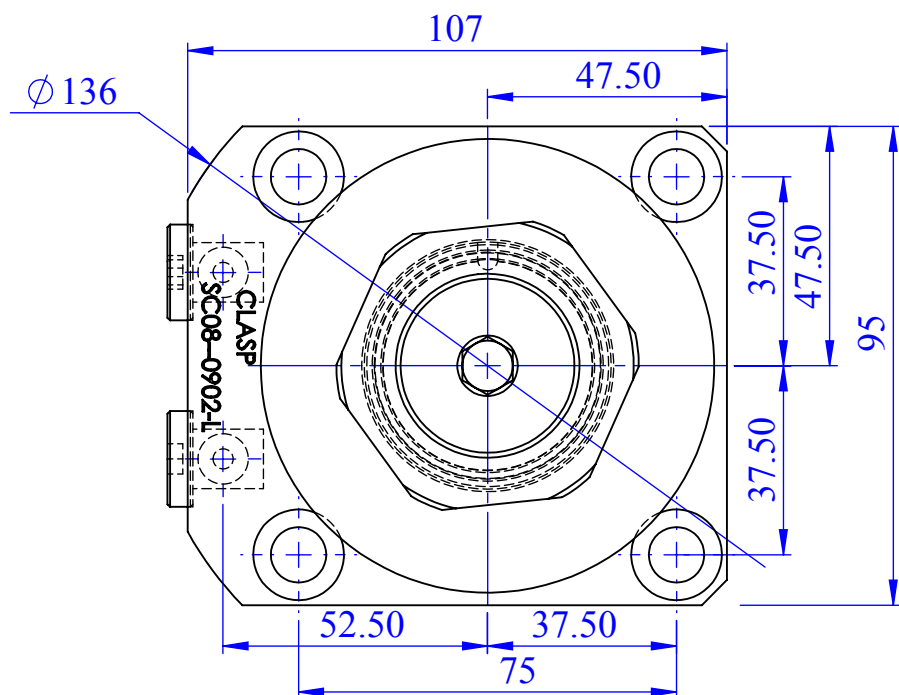
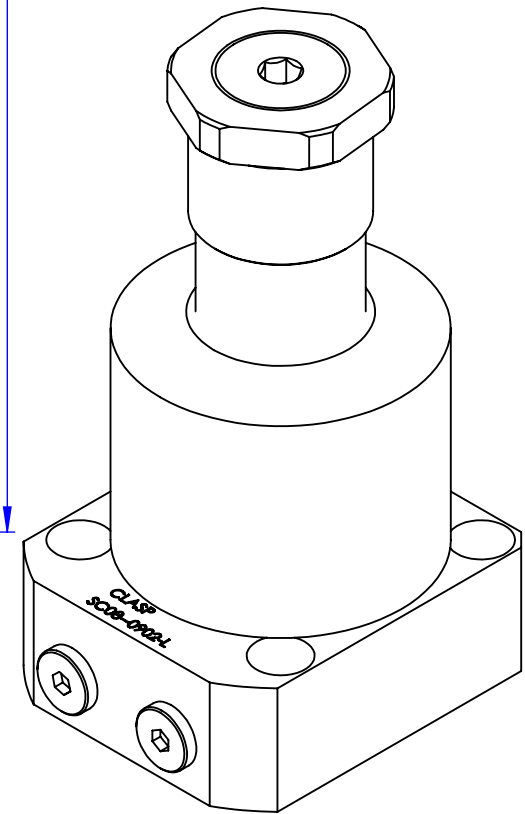
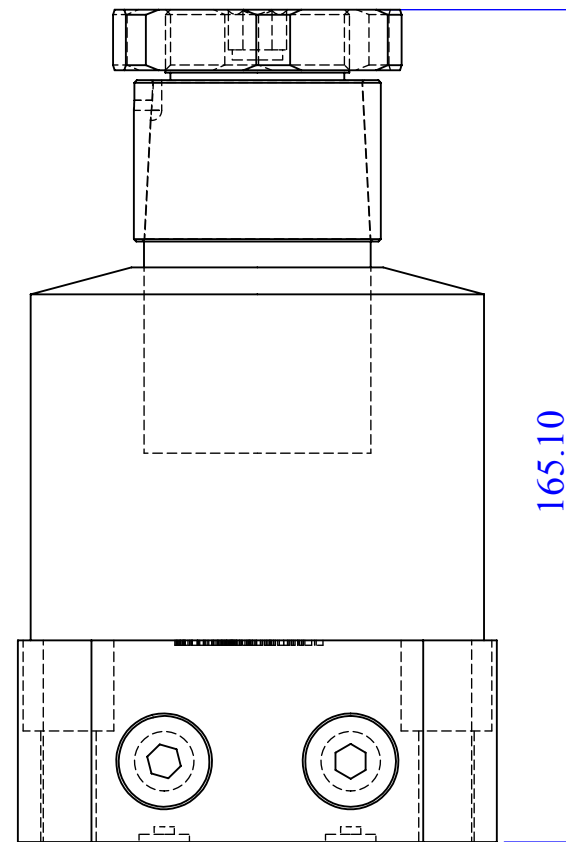
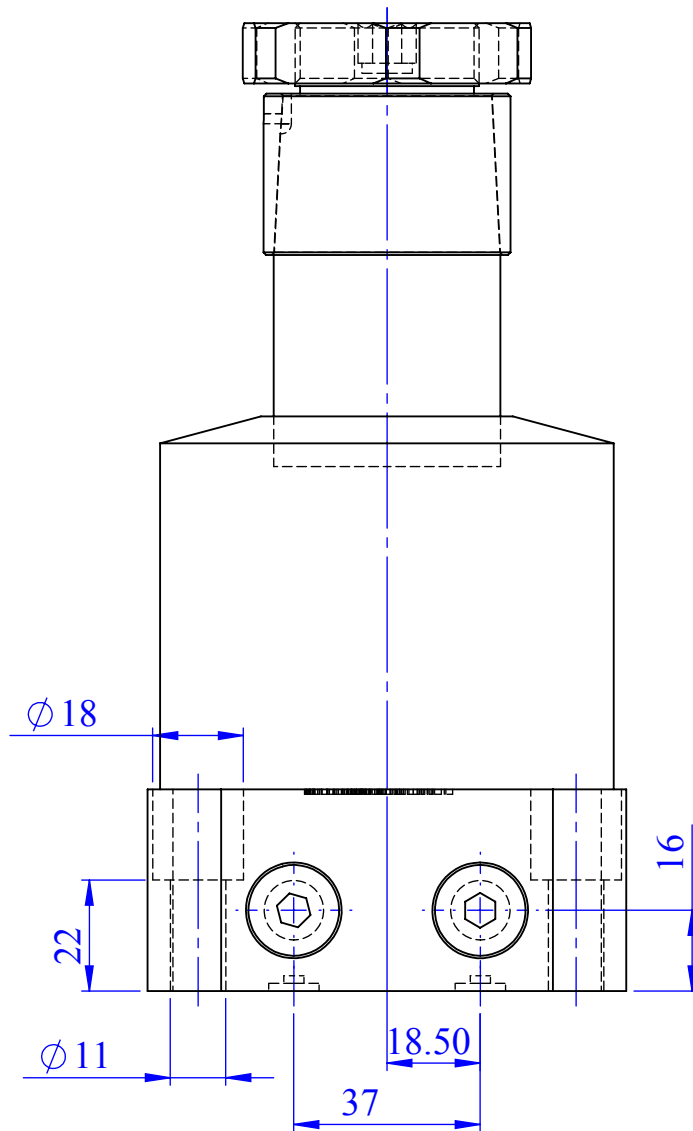
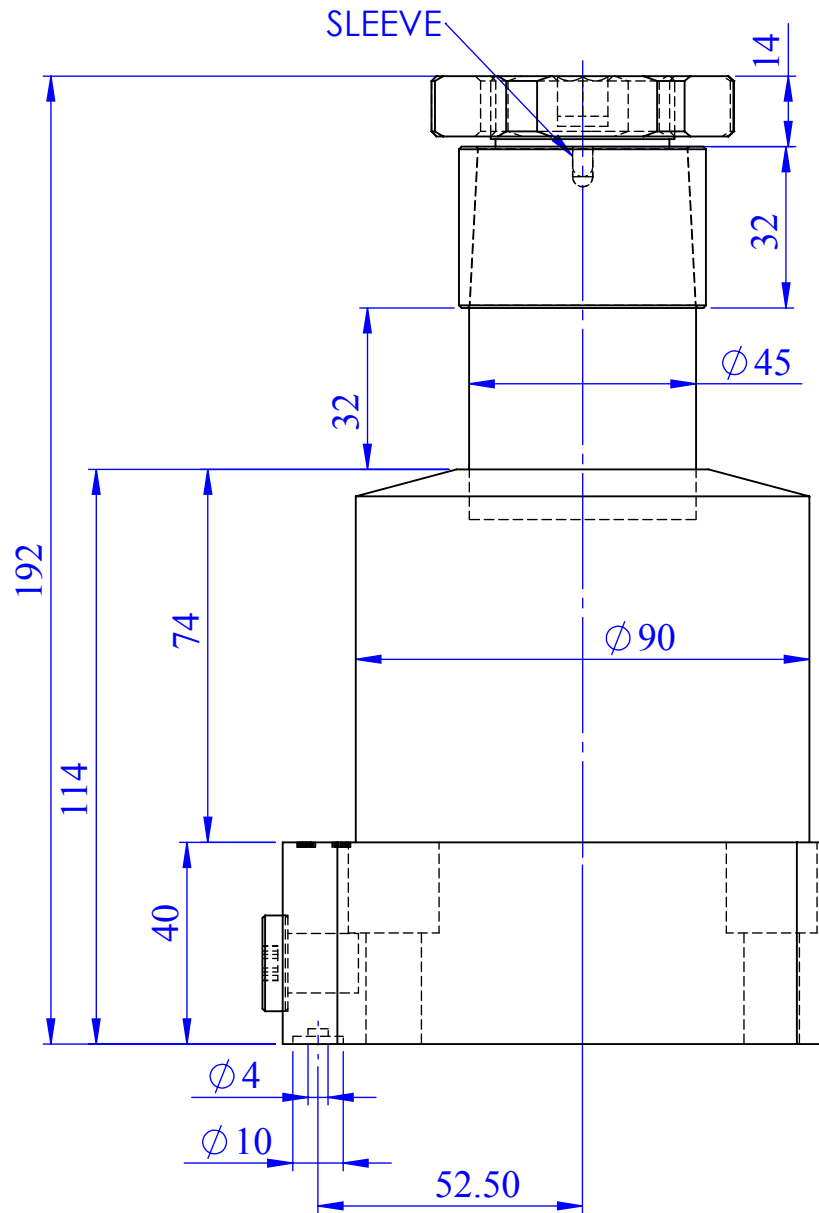





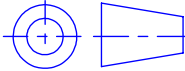


DEBURR



SC08-0902-L  
Bore dia - 75mm  
Piston dia - 45mm  
Swing stroke 90° - 18mm  
stright stroke - 12mm  
Full stroke - 36mm

Surface Finish																ZONE	SCALE	1:1		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.63	1	1.25	2.5	50	100			MATERILAS	--					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				GROUP No:—	SWING	Wt.Kgs	Casting/forging/ welding drg.no	
			DESCRIPTION													Qty.	01	Drawing NO		
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar		SWING CYLINDER																	
Approved	19/09/21		SC08-0902-L																	
Date	19/09/21																			
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1		Sheet No: 1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°